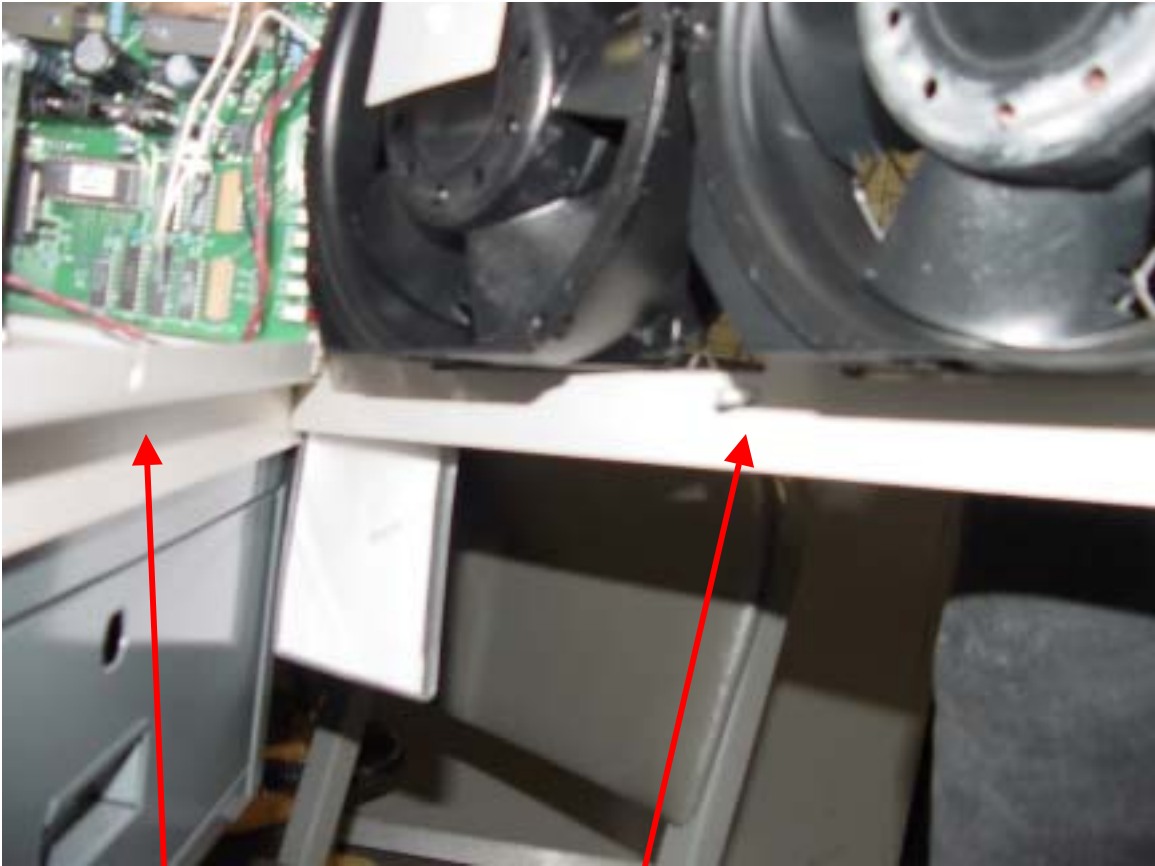


**THIS PROCEDURE SHOULD ONLY BE USED  
WITH THE PERMISSION OF DON BRUNO, IT  
IS PRELIMINARY.**



You must pivot the front panel this way or you will rip the wires off the other end. Be careful not to bend the LED's. You must remove the switches that are behind the fans. Remember which way the vanes go on because some are cut into funny shapes so they don't hit the heatsinks. You will remove the air vane from the old switch and put it back on the new switch. Then put some RTV or glue stick on the vane to stop it from moving. The switch and vane must go back on the same way they came off.

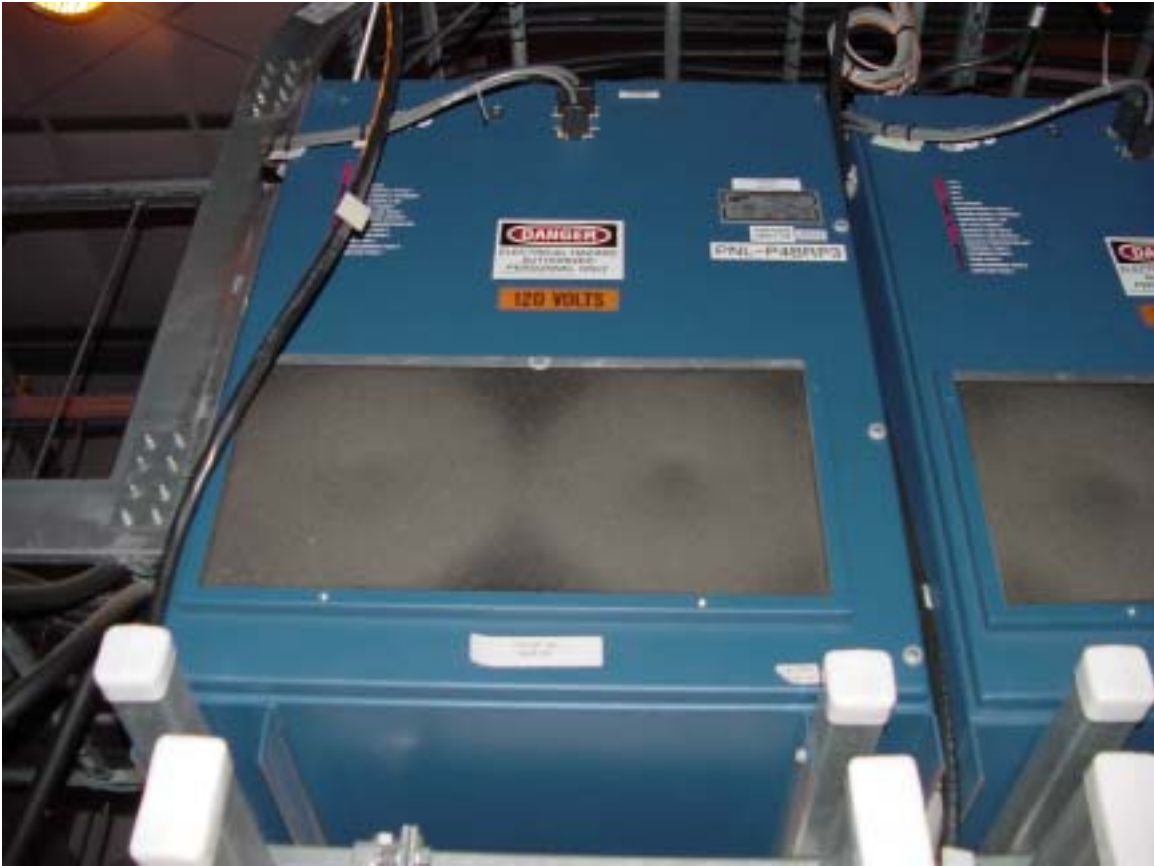


Hole for locator

Threaded stud (locator)



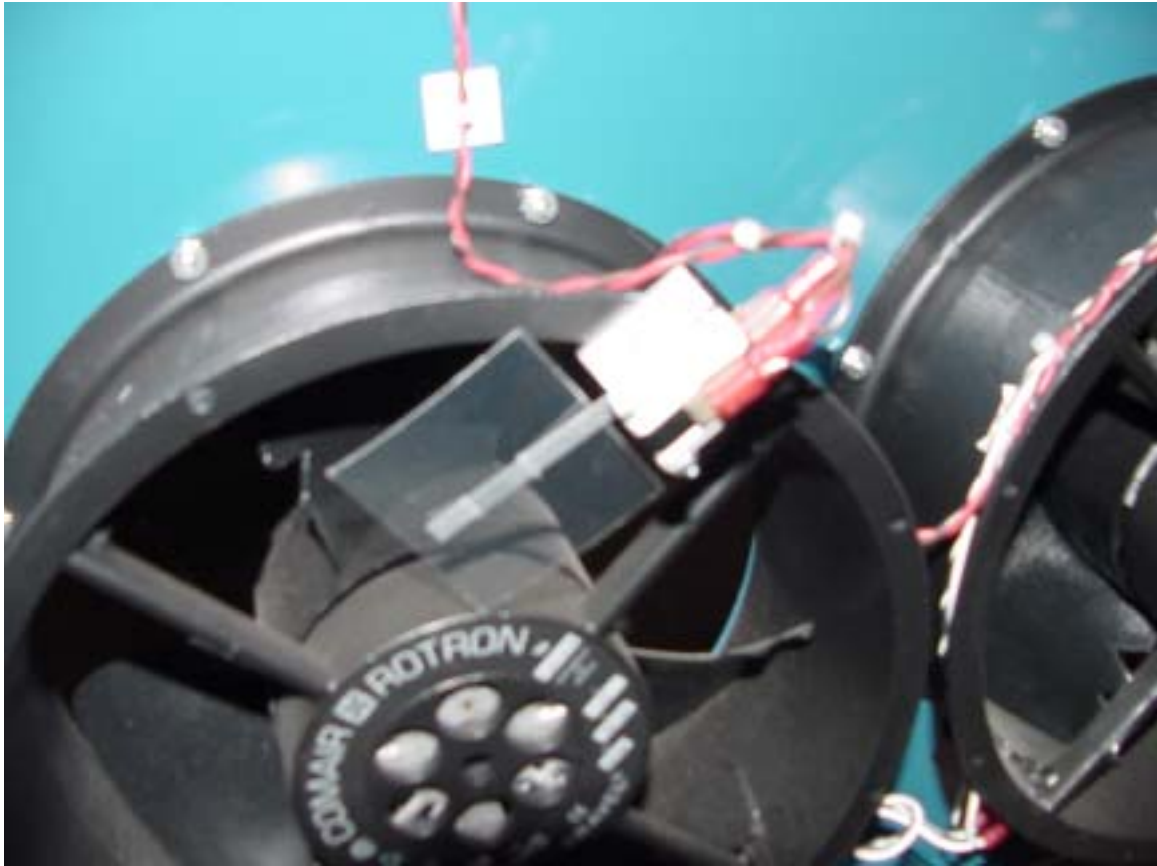
Be careful not to bend these LED's when the cover goes back on. Use the locator at the bottom to help you.



Stand Alone QPA. When replacing these switches turn off 110Vac and stay away from inside of QPA. If you do not feel safe lock out the associated main p.s.'s.









Spare switches in Cabinet #7



Spare switches